



ASSEMBLY INSTRUCTIONS

1. Strip cable jacket to expose conductor wires & cable shield (if using)
2. Fold/Wrap back cable shield over cable jacket to ensure, once inserted in steps below, it will make contact with inner walls of (2) straight housing
3. Insert the stripped cable into (3) gland nut and (2) straight housing
4. Insert the cable discrete wires into the screw terminals on (1) Male/Female Insert (strip conductor wires as needed) and tighten to clamp wires
5. Screw together the (2) straight housing and the (1) Male/Female Insert, ensure the folded/wrapped shield is in contact with inner walls of (2) straight housing. Complete assembly of components mentioned
6. Screw (3) gland nut onto (2) straight housing

For any questions contact [eng@norcomp.net](mailto:eng@norcomp.net)

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DRAWN:  
D. FLETCHER

DATE:  
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DWG NO.  
M12 FIELD INSTALL ASSEMBLY INSTRUCTIONS